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D4354-041
Job Sheet 187605



Part No: D4354-041

Job Qty: 2 ea

Part Name: Bearpaw Wearplate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/18

Job Tracking No:

Due Date: 12/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV b IPP REV:A 11.04.11 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs		12/12/18	0.07	0.51	Waterjet - Flow		SC 18/12/18
110	QC	2 pcs		12/12/18	0.00	0.00	QC2 Waterjet-3		SC 18/12/18 DAS
120	QC	2 pcs		12/12/18	0.00	0.00	QC8-4		DEC 18 2018 68
130	Large Fab	2 pcs		12/12/18	0.00	4.76	Large Fab 1		100 9-89
140	QC	2 pcs		12/12/18	0.00	0.00	QC5		12
150	QC	2 pcs		12/12/18	0.00	0.00	QC9		12
160	Packaging	2 pcs		12/12/18	0.00	0.00	Packaging3-2	ST 605 80	DEC 24 2018
170	QC21-SA	2 Ea		12/12/18	0.00	0.00	QC21		DEC 27 2018

Part Op 100 - 1-Cut as per Dwg (D4354-1) Dwg Rev: B Prog Rev: B 2-Debur if necessary
Descriptions: 130 - 1- Weld cups as per dwg A/R S.S. ROD BATCH: 138914 2- Apply hardfacing on wearplate as indicated on
dwg A/R HARDCOAT 2059B BATCH: 138701

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.8446 sf (.9223 ea)	100-Waterjet - Flow - 1	5080376
D4379-1	Wearplate Cup	20 Ea (10 ea)	130-Large Fab	5139085

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	2	45	0
130-Large Fab	D4379-1	20	26	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S136205



Part: D4354-041

Job No: 187605

Serial No/Batch: S136205

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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